DaimlerChrysler AG

## Patent Claims

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1. An arrangement of an electrical power generating system in an electrical vehicle which contains at least one electrical traction motor, a fuel cell and means for supplying the fuel cell with a combustion gas and an oxidizing gas, and has a load-bearing structure with longitudinal supports,

characterized in that the electrical power generating system contains a first module (2) with appliances at least for preprocessing and metering of the gases to be fed into the fuel cell and a second module (4) with the fuel cell, which fuel cell is connected to the first module (2) by mechanical coupling means for carrying the gases to be supplied to the fuel cell, dissipating the reaction gases from the fuel cell, and for carrying at least one coolant via the fuel cell and by electrical coupling elements for the transmission of measured values from sensors, in that the first module (2) and the second module (4) are jointly mounted in a container (9) which can be inserted into a cavity (which is accessible from underneath the vehicle) the vehicle, and can be attached to the longitudinal supports (24, 25) in the vehicle by means of at least four holders (21, 22) which are fitted to the container side walls, and in that an electrical distribution module (15).which at least distribution circuits with fuses and at least switching element for switching the distribution circuits on and off, can be attached to a side wall of the container (9) and can be connected via coupling elements to the electrical outputs of the fuel cell and to cables to the electrical loads in the electrical vehicle.

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2. The arrangement as claimed in claim 1, characterized

in that the first module together with the appliances for preprocessing and metering of the gases to be fed into the fuel cell is arranged at the front (seen in the direction of travel of the electrical vehicle) of the container (9), and is screwed to the bottom (10) of the container (9).

10 3. The arrangement as claimed in claim 1 or 2, characterized

in that the second module (4) together with the fuel cell has a housing which contains the numerous individual fuel cells with electrical connections, and

- is connected to the container (9) by means of two screws (12) on the rear container bottom and via in each case one holder (13) on the left and right alongside the front face of the container (9).
- 20 4. The arrangement as claimed in at least one of the preceding claims,

characterized

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in that the electrical power distribution module (15) can be attached to a wall (16) on the outside of the container (9), which wall (16) is adjacent to the second module (4) and runs transversely with respect to the longitudinal supports (24, 25).

5. The arrangement as claimed in at least one of the 30 preceding claims,

characterized

in that at least two holders (21, 22) are provided on each of the two longitudinal faces of the container (9) and have guide pins (26) which can be pushed into holes in the longitudinal supports (24, 25) in the electrical vehicle, and in that the holders (21, 22) can be attached to the longitudinal supports (24, 25) by means of screws (23).

6. The arrangement as claimed in at least one of the preceding claims,

characterized

in that the holders (21, 22) are designed such that they have movement restriction means, which restrict the movement of the container (9) relative to the longitudinal supports (24, 25), and allow such movement only in the event of an impact beyond a specific impact strength, and have energy absorption means for controlled transmission of kinetic energy from the container to the longitudinal supports (24, 25), with energy being at least partially dissipated.

- 7. A method for mounting and/or for installation of an electrical power generating system in an electrical vehicle which contains at least one electrical traction motor, a fuel cell and means for supplying the fuel cell with a combustion gas and an oxidizing gas, and has a load-bearing structure with longitudinal supports,
  - characterized

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in that a first module with appliances at least for preprocessing and metering of the gases to be fed into the fuel cell and a second module with the fuel cell are produced, in that the first and the second module are arranged in an apparatus and are then connected to another by mechanical coupling elements which relate to lines for the substances to be supplied to the fuel cell and to be dissipated from it, to coolant routing for the fuel cell and to electrical coupling signal transmission between elements for modules, in that the modules which are connected to one another by means of the coupling elements mounted in a common container, in that the container is inserted together with the modules into electrical vehicle from underneath, into a cavity which is provided in this vehicle, and is attached to the longitudinal supports, in that a third module, which

contains an electrical connection for the electrical fuel cell and electrical of the outputs distribution circuits with fuses for the connection of electrical loads and at least one switching element for switching the electrical power distribution circuits on and off, is then attached to the container externally on a side wall, in that the electrical connections are then made from the third module to the fuel cell and to loads in the electrical vehicle, and in that the first (2) is then connected to a source for 10 combustion gas and to a channel for the air supply, and is connected by means of inputs and outputs to at least one cooling circuit in the electrical vehicle and to output line for the reaction products from the fuel cell. 15

8. The method as claimed in claim 7, characterized

in that the gas preprocessing module is mounted by 20 means of two screws (11) in the container (9) at the front - seen in the forward direction of travel of the vehicle.

- 9. The method as claimed in claim 7 or 8,
- 25 characterized

in that the fuel cell module is mounted by means of two screws in the rear part of the container bottom, and by means of two, in each case on one face of the module (9).

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10. The method as claimed in at least one of the preceding claims, characterized

in that the electrical power distribution module (15)

is attached to that wall of the container which is adjacent to the module (4) with the fuel cell and runs transversely with respect to the longitudinal supports (24, 25).